



TSD 6208 B

**PLANT STANDARD
BHOPAL****BP 612 17 00**

Rev. No. 02

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**SUPERSEDES
BP 6121700(Rev.01)****HAMMERS - HIDE FACED****1.0 SCOPE :**

This standard covers the dimensions and other requirements of Hide Faced Hammers.

2.0 DESIGNATION :

A Hide Faced Hammer of Nom. size 38 mm shall be designated as:-

2.1 On Indents :

Hide Faced Hammer of nominal size 38 mm fitted with raw hide faces and elliptical wooden handle - BP 612 17 00.

2.2 For Issuing Enquiries and Purchase Orders :

Delete the Plant Standard No. from the above designation and add the information given under clause 3.

2.3 Abbreviated Description :

HIDE FCD HAMMER 38 mm.

3.0 COMPLIANCE WITH STANDARDS :**3.1 Dimensions & Tolerances, Marking, Packing & Finish Etc.**

To conform to IS : 11940 - 1987/Reaffirmed 2002.

3.2 Material :**3.2.1 Shroud Shell :**

To be made of Malleable Cast Iron Conforming to IS:2108.

3.2.2 Hide Faces(Inserts) :

To be made from high grade arsenicated buffalo raw hide, pressed hydraulically and seasoned. Insert to be locked with shroud with 4 c'sk Hd steel screws.

3.2.3 Handle :

To conform to Grade 5 of IS : 620.

Revision : **Reviewed & Updated**

Issued by :

**STANDARDS AND MATERIALS GROUP
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3.3 Marking :

Size of the Hammer and Supplier's Identification mark, should be legibly marked upon the shell of each hammer.

4.0 NOTE :

4.1 For replaceable raw hide faces for these Hide Faced Hammers refer Plant Standard BP 612 99 06.



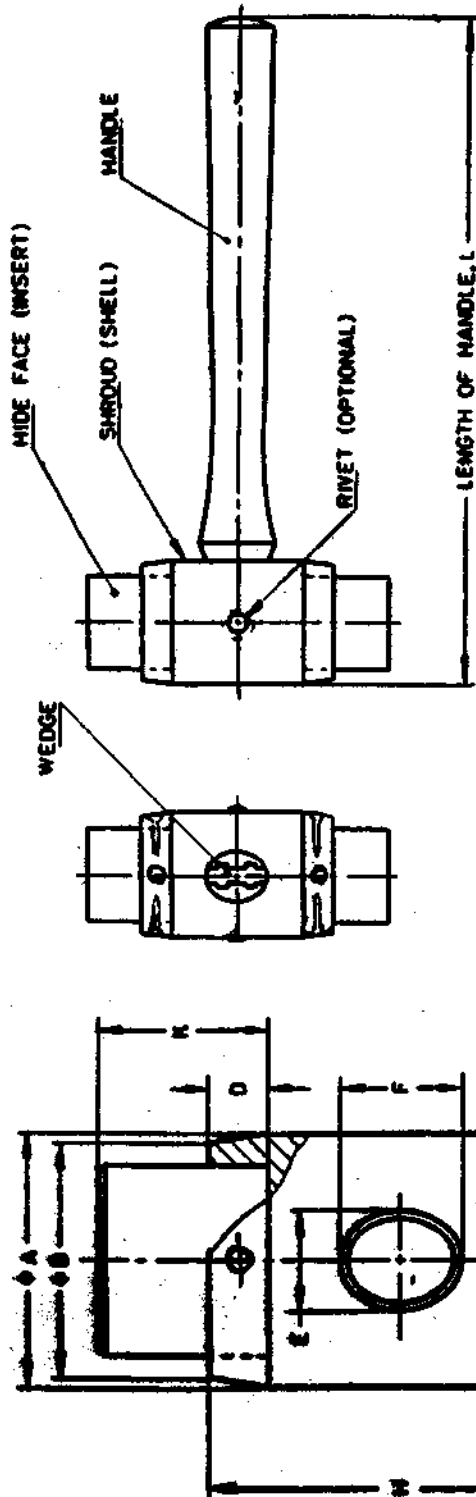
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STOCKING/USER DEPARTMENTS IS SHOWN
AGAINST EACH SIZE.

⊗ Denotes proposed stock size.

● Denotes stock size.

△ Denotes non-preferred size,
stocked for the time being only.

ALL DIMENSIONS ARE IN MM

NOM. SIZE	NOM. MASS*	SHROUD SHELL								HIDE FACES		LENGTH OF HANDLE	CODE NO.	PREF. ✓ STOCK SIZE	STOCKING/ USER DEPT.
		A	B	C	D	H	E	F	C	K	L Min.				
38	750	48	44	38	15	72	22	26	38	40	320	BP 612 17 00 971	●	CTX	
45	1500	58	53	45	15	90	26	32	45	40	360	BP 612 17 00 980	●	CTX	
50	2000	67	62	50	16	102	26	32	50	45	360	BP 612 17 00 998	●	CTX	

* The nominal Mass excludes the mass of handle.